SECTION 1: Product and Company Identification

1.1. Product identifier
Product name: Suede Nu

1.2. Relevant identified uses of the substance or mixture and uses advised against
Use of the substance/mixture: Dry cleaning fluids and detergents

1.3. Details of the supplier of the safety data sheet
ROYALTONE, Inc.
7211 N. Harrison Ave.
Shawnee, OK 74804 - USA
T 1-405-878-0537
Royaltone@royaltone.com

1.4. Emergency telephone number
Emergency number: 1-405-878-0577

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture
Classification (GHS)
Not classified

2.2. Label elements
GHS labeling
No labeling applicable

2.3. Other hazards
Other hazards not contributing to the classification: Inhalation of mists or vapors at elevated temperatures may cause respiratory irritation. May cause slight irritation to eyes. Handle in accordance with good industrial hygiene and safety procedures.

SECTION 3: Composition/information on ingredients

This product is a non-hazardous mixture according to OSHA HazCom. 2012.4. The components are not hazardous or are below required disclosure limits.

SECTION 4: First aid measures

4.1. Description of first aid measures
First-aid measures general: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation: Assure fresh air breathing. Allow the victim to rest.
First-aid measures after skin contact: Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse.
First-aid measures after eye contact: Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness persist.
First-aid measures after ingestion: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

4.2. Most important symptoms and effects, both acute and delayed
Symptoms/injuries: Not expected to present a significant hazard under anticipated conditions of normal use.

4.3. Indication of any immediate medical attention and special treatment needed
Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media
Unsuitable extinguishing media: Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture
Reactivity: Stable: Not reactive when mixed with water.
5.3. Advice for firefighters
Firefighting instructions: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.
Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment: Equip cleanup crew with proper protection.
Emergency procedures: Ventilate area.

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up
Methods for cleaning up: Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Precautions for safe handling: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapor.
Hygiene measures: Do not eat, drink or smoke when using this product. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep only in the original container in a cool, well ventilated place away from sources of ignition. Keep container closed when not in use. Protect from freezing.
Incompatible products: Strong bases. Strong acids.
Incompatible materials: Sources of ignition. Direct sunlight.
Storage temperature: 5 - 35 °C

7.3. Specific end use(s)
No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>Suede Nu</th>
<th>ACGIH TWA (mg/m³)</th>
<th>5 mg/m³ Oil mist, mineral (inhalable fraction)</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>Not applicable</td>
<td></td>
</tr>
<tr>
<td>OSHA</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

8.2. Exposure controls
Personal protective equipment: Avoid all unnecessary exposure.
Hand protection: Wear protective gloves.
Eye protection: Chemical goggles or safety glasses.
Respiratory protection: Wear appropriate mask.
Other information: Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties
Physical state: Liquid
Color: Colorless to Amber
Odor: Slight; Characteristic
Suede Nu
Safety Data Sheet
according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>&lt; 1</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>≈ 0 °C</td>
</tr>
<tr>
<td>Boiling point</td>
<td>≈ 100 °C</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 100 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>&lt; 24 mm Hg @ 25 °C</td>
</tr>
<tr>
<td>Relative vapor density at 20 °C</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>0.97</td>
</tr>
<tr>
<td>Specific gravity / density</td>
<td>= 0.97 g/ml @ 25 °C</td>
</tr>
<tr>
<td>Solubility</td>
<td>Moderately soluble in water.</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Not expected to be a fire/explosion hazard under normal conditions of use.</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive limits</td>
<td>No data available</td>
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</tbody>
</table>

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
Stable: Not reactive when mixed with water.

10.2. Chemical stability
Stable under normal conditions.

10.3. Possibility of hazardous reactions
None under normal use.

10.4. Conditions to avoid
Direct sunlight. Extremely high or low temperatures.

10.5. Incompatible materials
Strong acids. Strong bases.

10.6. Hazardous decomposition products

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity: Not classified
Skin corrosion/irritation: Not classified
Serious eye damage/irritation: Not classified
Respiratory or skin sensitization: Not classified
Germ cell mutagenicity: Not classified
Carcinogenicity: Not classified
Reproductive toxicity: Not classified
Specific target organ toxicity (single exposure): Not classified
Specific target organ toxicity (repeated exposure): Not classified
Suede Nu
Safety Data Sheet
according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Aspiration hazard: Not classified
Potential Adverse human health effects and symptoms: Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1. Toxicity
No additional information available

12.2. Persistence and degradability

| Suede Nu                  | Persistence and degradability | Not established. |

12.3. Bioaccumulative potential

| Suede Nu                  | Bioaccumulative potential     | Not established. |

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects

Other information: Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

| Waste disposal recommendations | Dispose in a safe manner in accordance with local/national regulations. |
| Ecology - waste materials      | Avoid release to the environment. |

SECTION 14: Transport information

In accordance with US Dept. of Transportation (DOT)
Not regulated for transport

SECTION 15: Regulatory information

15.1. US Federal regulations
All components of this product are listed on the Toxic Substances Control Act (TSCA) inventory

This product or mixture does not contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

15.3. US State regulations
California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer and/or reproductive harm

SECTION 16: Other information

HMIS III Rating
Health: 1 Slight Hazard - Irritation or minor reversible injury possible
Flammability: 1 Slight Hazard
Physical: 0 Minimal Hazard
Personal protection: B

Royaltone SDS US (GHS HazCom 2012)

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.